



ANA-97300™

3.0
C6-57518

DEFINITION

ANA-97300™ is a very fast curing adhesive that is fully cured and at its ultimate hardness in seconds. Bond lines change from blue to clear after cure and exhibit low shrinkage during the curing process. Adhesion is excellent to metals, most engineered plastics, and glass. Will structurally bond PET

PRODUCT DESCRIPTION

Appearance	Liquid
Odor	Pine like
Color (May be modified to meet your requirements)	BLUE, changes to clear on cure

Property	Result	Methods
Viscosity	500 mPa·s <i>Available as a gel</i>	Brookfield RVT, Spindle 27, Small Sample Adaptor, 10 rpm, 25°C

Other information	
Work life time @ 25 ± 2°C	Infinite. Cures only with UV or visible light
Depth of cure	Greater than 1/8 inch
Full Cure Time @ 25°C	18 seconds with 100mW flood UV curing system at a six inch distance from bulb
Mix Ratio	Single component. No mixing required
Possible curing cycles	18 seconds at 100 mW 5 seconds 1/8" depth with 7 watt/cm ² wand system
Specific gravity @ 25°C (g/cm ³)	1.1
Storage stability (unmixed)	1 year at room temperature

APPLICATION PROPERTIES

PROTAVIV AMERICA, INC.
TEL: & FAX: 800.807.2294 / INT'L: 978.372.2016
WWW.PROTAVIVAMERICA.COM



- **ANA-97300™**, when fully cured, is highly resistant to moisture, hot water, steam, hot antifreeze solutions, automotive fluids, detergents, gasoline, hydraulic fluids, plasticizers, cleaning agents, acids, and bases.
- **ANA-97300™** is highly resistant to vibration and can be thermal cycled between -40 and 170°C.

TYPICAL PROPERTIES OF CURED ANA-97300™

The properties set out below were determined following measurements carried out in the laboratory over a small number of tests. They are values given by way of guidance, and do not constitute a guarantee. It will be for the user, in all cases, to carry out their own tests to determine whether the **ANA-97300™** resin can be used for the particular application the user has in mind.

PHYSICO-CHEMICAL PROPERTIES

Properties	Methods	Units	Typical values
Cure 18 seconds at 100mW			
Shore D hardness	ASTM D2240	-----	65
Lap shear to Al	ASTM D3163	psi	1200
Refractive Index at 25C			1.5105

ELECTRICAL PROPERTIES

Properties	Methods	Units	Typical values
Volume Resistivity <ul style="list-style-type: none"> • 100 V • 500 V 	ASTM D257	Ω-cm	<ul style="list-style-type: none"> • 8.0 x 10¹⁴ • 6.3 x 10¹⁴
Dielectric Constant <ul style="list-style-type: none"> • 120 Hz • 1000 Hz 	ASTM D150	--	<ul style="list-style-type: none"> • 4.3 • 4.3
Dissipation Factor <ul style="list-style-type: none"> • 120 Hz • 1000 Hz 	ASTM D150	--	<ul style="list-style-type: none"> • 0.002 • 0.002

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PRECAUTIONS IN USE

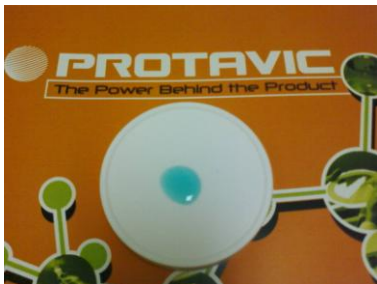
Refer to the attached material safety data sheet.

PACKAGING

ANA-97300™ is available in syringes, 10ml.and 30ml. One liter and 15 liter containers
For sizes and part numbers, contact Protavic America, Inc.

The information contained in this data sheet corresponds to the present state of our knowledge; it is intended for your guidance but we are not bound by it since we are not in a position to exercise control over the manner in which our products are used. Moreover; the attention of the user is drawn to the risks that could possibly occur should a product be used for an application other than that for which it is intended.

UV adhesive is **BLUE** when applied.



After UV curing it turns clear.



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